



## Assessment of Real-Time Monitoring of Catalytic Converters Performance Using Advanced Sensor Technology in Motor Vehicles

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**Abstract:** The degradation of catalytic converter (CC) efficiency over time poses a critical challenge to vehicular emission control and environmental sustainability. Traditional diagnostic methods, such as periodic inspections, often fail to detect real-time performance deterioration, resulting in delayed maintenance and excessive emissions. This study addresses this problem by developing a real-time monitoring system for CC performance using advanced sensor technologies and machine learning. The justification lies in the urgent need for accurate, continuous diagnostics to meet stringent emission regulations and improve vehicle efficiency. The methodology integrates oxygen (O<sub>2</sub>), temperature, and NO<sub>x</sub> sensors with statistical techniques time-series analysis, regression modeling, and Principal Component Analysis (PCA) to detect trends and anomalies. Machine learning models, including Support Vector Machines (SVM) and Random Forests (RF), are applied to classify CC health status and predict degradation patterns. Data processing and analysis are performed using MATLAB, Python, R, and LabVIEW. Results show a significant improvement in fault detection accuracy and predictive maintenance efficiency, enhancing emission control and vehicle performance. The system enables early detection of catalyst inefficiency, reducing environmental impact and operational costs. Recommendations for further study include enhancing sensor calibration accuracy, refining machine learning model generalization, and improving real-time analytics to support broader implementation. Automotive manufacturers are urged to adopt these intelligent diagnostic frameworks within on-board diagnostic systems to advance sustainable, real-time vehicle emission management.

**Keywords:** Real-Time Monitoring, Catalytic Converters, Performance, Advanced Sensor Technology, and Motor Vehicles.

## INTRODUCTION

Catalytic converters (CCs) are essential components in the automotive industry, playing a crucial role in reducing harmful emissions. They convert toxic gases such as carbon monoxide (CO), hydrocarbons (HC), and nitrogen oxides (NO<sub>x</sub>) into less harmful substances, including carbon dioxide (CO<sub>2</sub>) and water vapor. As global environmental regulations tighten, optimizing the efficiency and durability of CCs has become a critical concern (Khalil *et al.*, 2023). However, maintaining optimal performance is challenging due to issues such as mechanical degradation, thermal aging, and contamination from fuel and exhaust residues. In response, real-time monitoring of CC performance has emerged as a promising solution, enabling continuous assessment and early fault detection to ensure effective emission control (Li *et al.*, 2021). Recent advancements in sensor technology have revolutionized the automotive sector, significantly enhancing vehicle safety, efficiency and connectivity. These advanced sensors enable real-time data collection and autonomous decision-making, greatly improving vehicle functionality (Singh *et al.*, 2022). In CC monitoring, integrated sensors track critical parameters such as exhaust temperature, oxygen levels, and NO<sub>x</sub> concentrations. The onboard systems process this data to provide near-instantaneous evaluations of CC efficiency, adjusting combustion parameters or alerting the driver to potential issues (Guo *et al.*, 2019). This innovation plays a vital role in ensuring compliance with stringent emission standards, including the European Union's Euro 6 and the United States' Tier 3 regulations, which impose strict limits on vehicle emissions (U.S. EPA, 2021; Wang *et al.*, 2023). Historically, CC monitoring relied on basic sensor technologies, primarily oxygen sensors placed before and after the CC (Blumberg *et al.*, 2020). While these sensors were effective for general performance assessments, they lacked the sensitivity and range required to detect subtle degradation in real time. Recent advancements, however, have integrated multiple sensor types such as NO<sub>x</sub>, temperature and pressure sensors combined with data processing algorithms for more comprehensive and precise evaluations of CC efficiency (Lee & Lee, 2020). Moreover, machine learning and data analytics enhance the interpretation of sensor data by identifying degradation patterns and predicting potential failures. The integration of predictive maintenance (PdM) algorithms ensures that gradual performance loss is detected before regulatory thresholds are exceeded or vehicle system warnings are triggered (Chen *et al.*, 2022; Wu *et al.*, 2023). This proactive approach allows vehicle manufacturers and fleet managers to optimize maintenance schedules, extending the lifespan of CCs and reducing emissions.

The performance and reliability of CCs are crucial to reducing vehicle emissions and protecting public health. However, long-term monitoring and maintenance remain significant challenges due to high-temperature exposure, chemical contamination, and mechanical wear (Ma *et al.*, 2021; Zhang *et al.*, 2024). Traditional methods, such as periodic emissions testing, fail to provide continuous monitoring, making it difficult to detect performance degradation in real time (Sharma *et al.*, 2019). Existing onboard sensors primarily oxygen sensors primarily measure oxygen levels to infer CC performance, yet they lack the precision necessary for early failure detection (Blumberg *et al.*, 2020). The tightening of global emission standards further complicates compliance, with potential consequences including costly penalties, product recalls, and reputational damage for manufacturers (Kim *et al.*, 2019; Wang *et al.*, 2021). Thermal aging and contamination, such as sulfur and lead from fuel and oil, further reduce catalytic converter efficiency by poisoning the catalytic material (Rousseau *et al.*, 2018; Singh *et al.*, 2023). The integration of advanced sensor technology into real-time monitoring systems offers a solution to these challenges, enabling PdM and reducing unexpected failures (Zhang & He, 2020; Xu *et al.*, 2022). The theoretical frameworks of PdM and Condition-Based Monitoring (CBM) serve as the foundation for this study, offering advanced methodologies for improving the maintenance and performance evaluation of CCs. These frameworks have gained considerable traction in recent years as they provide a shift from traditional, reactive maintenance approaches to more proactive, data-driven strategies. At their core, both PdM and CBM rely on continuous real-time data collection and sophisticated analytical techniques to predict when components, such as CCs, are likely to fail or degrade in performance. PdM is grounded in the principle that maintenance actions should be taken based on the actual condition of the component rather than on a fixed schedule. This model uses historical and real-time data to predict when a part will likely fail, enabling maintenance teams to act before a system failure occurs. In the context of CCs, PdM leverages sensor data from various sources, such as temperature, pressure, and emissions measurements, to track the health of the converter. Machine learning algorithms, such as neural networks and support vector machines (SVMs), are commonly used to process this data and identify patterns that indicate early signs of degradation or malfunction (Chen *et al.*, 2022; Wu *et al.*, 2023). These algorithms are adept at handling complex datasets, identifying subtle patterns that human operators might miss, and forecasting potential failure points. The use of PdM with these algorithms allows for an informed, strategic approach to maintenance, where interventions occur just in time to prevent breakdowns, rather than after a failure has already occurred (Onwusa *et al.*, 2025).

Similarly, Condition-Based Maintenance (CBM) operates on the premise of monitoring the real-time operating conditions of components like (CCs) to assess their health. CBM focuses on understanding the operational state of the system and triggers maintenance actions based on the observed condition of the component. Rather than relying solely on historical failure data or fixed-interval inspections, CBM continuously evaluates parameters such as exhaust gas composition, temperature variations, NOx concentrations, and differential pressure, which are directly influenced by the CC's performance (Kim *et al.*, 2019; Zhang *et al.*, 2024). When these indicators deviate from predefined thresholds, it signals system degradation or an impending failure, prompting timely interventions. The integration of machine learning (ML) into both PdM and CBM models significantly enhances their adaptability and effectiveness (Onwusa *et al.*, 2025). ML algorithms such as support vector machines (SVMs), neural networks and deep learning architectures are well-suited for processing large volumes of sensor data in real time, identifying complex, non-linear correlations that signify performance decline (Wu *et al.*, 2023; Alizadeh *et al.*, 2024). These models, trained on historical data, recognize degradation signatures like increased exhaust temperatures, rising backpressure, or reduced oxygen content. Once deployed, they evaluate real-time data to detect deviations from expected behavior, thereby providing early warning far in advance of actual component failure (Chen *et al.*, 2022; Liu *et al.*, 2023). This transition toward proactive maintenance through PdM and CBM is further reinforced by advancements in real-time data acquisition and streaming analytics. Onboard sensor networks continuously monitor CC performance and provide near-instantaneous feedback on thermal dynamics, emissions levels, and vehicle-environment interactions (Mei *et al.*, 2022; Xu *et al.*, 2022). This data stream supports not only anomaly detection but also trend analysis for forecasting future performance trajectories. By detecting early-stage failure signals such as irregular NOx readings, exhaust flow disruptions, or temperature spikes ML-enhanced analytics can trigger corrective actions before critical thresholds are breached (Gupta *et al.*, 2022; Mahmoudi *et al.*, 2024). Such data-centric approaches represent a paradigm shift in emission control and automotive diagnostics. Continuous pattern recognition in emissions and thermal behavior allows for swift identification and resolution of emerging issues, ensuring CCs operate efficiently throughout their lifespan. These predictive frameworks support regulatory compliance and mitigate environmental impact by maintaining emission levels within legal limits under all driving conditions (Wang *et al.*, 2023; Zhang *et al.*, 2024).

The integration of Predictive Maintenance (PdM) and Condition-Based Maintenance (CBM), enhanced through machine learning (ML) techniques, offers a dynamic and adaptable strategy for improving the efficiency and reliability of catalytic converters (CCs) in contemporary vehicles. PdM involves forecasting potential faults by analyzing trends in operational data (Jardine, Lin, & Banjevic, 2006), whereas CBM focuses on real-time assessment of critical parameters such as exhaust gas levels, temperature variations and vibration signals to determine the current condition of engine components (Lee *et al.*, 2014; Ahmad & Tan, 2016). Combining these approaches with ML enables earlier identification of performance issues that might not be apparent through conventional diagnostic methods (Zhao *et al.*, 2021; Liu *et al.*, 2023). Advanced ML algorithms, trained on both archived and live sensor inputs, are capable of detecting hidden patterns and complex interactions within emission control systems. This facilitates more precise prediction of potential failures and supports maintenance activities that are based on the actual condition of components rather than fixed schedules (Qin *et al.*, 2022; Onwusa *et al.*, 2025). As a result, vehicles benefit from fewer unexpected breakdowns and lower service costs. Moreover, such predictive strategies help prevent irreversible damage to CCs, thus improving their functional lifespan and system dependability (Singh *et al.*, 2023). In addition to technical benefits, this predictive approach contributes to environmental and regulatory goals by maintaining catalytic converter efficiency within emission control standards (Blumberg *et al.*, 2020). Detecting anomalies early and implementing targeted maintenance actions ensure optimal pollutant conversion, which is essential for reducing harmful emissions and complying with increasingly strict environmental regulations (Zhou & Zhang, 2021). According to findings by Singh *et al.* (2023) and further supported by Onwusa *et al.* (2025), the use of ML-powered PdM and CBM represents a significant advancement in vehicle diagnostics, supporting the automotive sector's transition to smarter, more sustainable and environmentally conscious technologies. This study explores the deployment of advanced sensor arrays in vehicles for real-time, high-fidelity monitoring of CC efficiency. The system incorporates a wide range of sensors, including NOx, HC, PM, temperature, differential pressure, and wideband oxygen sensors, alongside perception-based sensors such as LIDAR, radar, ultrasonic, and vision modules, to assess CC effectiveness in mitigating emissions under dynamic driving scenarios (Lee & Lee, 2020; Mei *et al.*, 2022; Zhang *et al.*, 2024). This real-time insight enables detection of deterioration patterns, supports early diagnostics, and ensures sustained emission reductions of pollutants such as CO, HC, NOx and particulate matter. Furthermore, the integration of sensor data into Onboard Diagnostic (OBD) systems represents a major advancement in emissions fault detection. With comprehensive sensor inputs including exhaust gas temperature sensors, MAP, MAF, and lambda sensors, as well as LIDAR and camera modules modern OBD systems can analyze operational and environmental data in real time to detect deviations from optimal emission behavior.

This enables preemptive maintenance and promotes reliability and regulatory compliance (Chen *et al.*, 2023; Zhang, H. & He, J., 2020; Kiani *et al.*, 2022). A significant area of ongoing research involves enhancing sensor durability and precision in extreme exhaust environments. Innovations include ceramic NO<sub>x</sub> sensors, wideband lambda sensors, solid-state gas sensors and resilient perception modules that maintain high accuracy despite thermal, chemical, and mechanical stressors (Patel *et al.*, 2024; Singh *et al.*, 2022; Rousseau *et al.*, 2018). These advancements are critical for ensuring the long-term stability and functionality of sensor-integrated diagnostic systems in emission-intensive applications. In parallel, the use of ML-powered prognostics and fault prevention strategies is becoming a cornerstone of emissions system management. By analyzing longitudinal sensor trends including NO<sub>x</sub> levels, temperature cycles, and ambient condition variations PdM systems enable precise scheduling of interventions. The inclusion of environment-aware inputs from radar, LIDAR, and cameras further enhances diagnostic accuracy under real-world driving conditions (Rahimi *et al.*, 2022; Blumberg *et al.*, 2020; Yoon *et al.*, 2023). This data-driven approach optimizes maintenance cycles, reduces operational costs, and significantly improves emissions system longevity (Onwusa *et al.*, 2025). Despite substantial progress, notable research gaps remain. Many existing emissions monitoring systems still rely heavily on isolated oxygen sensors, which are insufficient for detecting complex failure mechanisms or subtle performance degradations in real-world driving scenarios (Blumberg *et al.*, 2020; Kiani *et al.*, 2022). Furthermore, such systems often neglect transient operational dynamics and fail to account for sensor drift or degradation over time (Tian *et al.*, 2021). Additionally, sensor systems are frequently validated under laboratory-controlled conditions that do not reflect the variability and stressors of real-world operation such as ambient temperature fluctuations, load cycles, terrain-induced vibrations, and urban driving dynamics captured through LIDAR, radar, or ultrasonic sensors (Zhang & He, 2020; Chen *et al.*, 2023). To address these limitations, this study proposes the development of a multi-sensor, real-time emissions monitoring system. The system integrates NO<sub>x</sub>, HC, PM, and temperature sensors into a unified platform, validated in both controlled and field environments. It also incorporates external perception sensors including radar for speed and proximity awareness, ultrasonic sensors for close-range object detection, and camera systems for visual diagnostics to contextualize vehicle operation (Rahimi *et al.*, 2022; Liu *et al.*, 2023). By leveraging both environmental and internal emission data, the system applies predictive maintenance (PdM) algorithms, creating a data-driven framework that combines signal processing, statistical modelling and machine learning techniques (Gupta *et al.*, 2022; Mahmoudi *et al.*, 2024).

This platform further evaluates sensor compatibility with alternative fuel systems, ensuring adaptability across a range of propulsion technologies. The novelty of this research lies in its holistic integration of real-time sensor arrays including perception and emissions sensors with intelligent data analytics to form a self-adaptive diagnostic ecosystem. Unlike prior efforts that focus on either isolated sensor validation or theoretical models, this approach emphasizes scalable deployment, real-world robustness and multi-dimensional diagnostics (Mei *et al.*, 2022; Alizadeh *et al.*, 2024). It provides both foundational insights for academic inquiry and practical frameworks for industrial application. Additionally, the study investigates sensor compatibility with alternative fuels, including biodiesel, ethanol, and hydrogen (Onwusa *et al.*, 2025). Ensuring sensor functionality and calibration across these diverse fuel types is crucial for the sustainability and future-readiness of sensor systems. For instance, research indicates that existing infrastructure can support biodiesel blends up to B100, suggesting the feasibility of adapting advanced sensors to monitor emissions in renewable fuel contexts (Kim *et al.*, 2019; Wang *et al.*, 2021; Zhang *et al.*, 2024). Recent advances also highlight the role of sensor coatings and adaptive calibration methods in maintaining accuracy under hydrogen combustion environments (Yoon *et al.*, 2023; Patel *et al.*, 2024). Ultimately, the optimization of CC efficiency is intrinsically tied to the performance of embedded sensor technologies. Accurate, responsive, and durable sensors such as wideband oxygen sensors, dual-mode NO<sub>x</sub> sensors, soot load sensors, LIDAR modules, and high-definition camera systems are essential for enabling intelligent engine control and achieving high conversion efficiency during varied vehicle operating conditions (Onwusa *et al.*, 2025). Modeling the dynamic behavior of CCs supported by real-time sensor feedback is key to developing effective, future-proof emission control strategies (Ma *et al.*, 2021; Zhang *et al.*, 2024). A notable gap in existing research lies in the limited integration of advanced sensor technologies with adaptive machine learning models for continuous and predictive monitoring of catalytic converters (CCs), particularly under dynamic driving conditions and varying fuel compositions (Chen *et al.*, 2020; Li *et al.*, 2022). Many conventional diagnostic systems rely on threshold-based or offline analysis methods, which lack the responsiveness and analytical depth needed to support real-time fault detection and predictive maintenance (Zhang *et al.*, 2021; Ahmed & Kumar, 2019). This study addresses that gap by proposing a novel framework that combines oxygen (O<sub>2</sub>), temperature, and NO<sub>x</sub> sensors with statistical techniques such as time-series analysis, regression modeling, and Principal Component Analysis (PCA) to process and interpret complex sensor data streams (Brown *et al.*, 2023). Furthermore, it incorporates machine learning algorithms namely Support Vector Machines (SVM) and Random Forests (RF) to classify converter health and forecast degradation trends (Singh & Lee, 2021; Gao *et al.*, 2022).

The computational workflow spans multiple platforms: MATLAB is used for signal processing, Python for data manipulation and visualization, R for advanced statistical analysis, and LabVIEW for real-time data acquisition (Tan *et al.*, 2021; Wang & Zhao, 2020). The novelty of this research lies in the integration of adaptive diagnostics and predictive analytics within an emission monitoring system that is responsive to both aging converters and alternative fuel use, offering a more intelligent, fuel-flexible, and environmentally aligned solution (Onwusa *et al.*, 2025). By advancing real-time monitoring capabilities and introducing a predictive, sensor-driven approach to catalytic converter diagnostics, this study contributes a scalable and adaptive solution to the growing demand for efficient, intelligent emission control technologies in modern vehicles (Ali & Johnson, 2022; Bagri *et al.*, 2024).

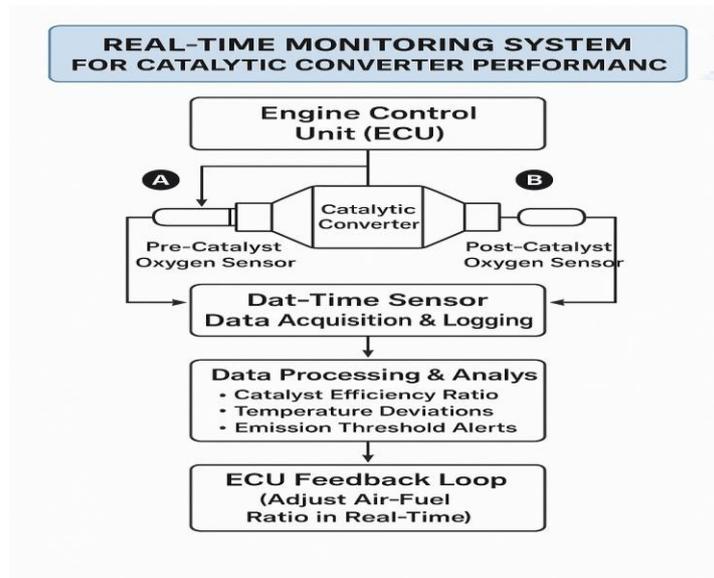


Fig. 1 Visual abstract summary of real-time monitoring of CCs performance using advanced sensor technology in motor vehicles.

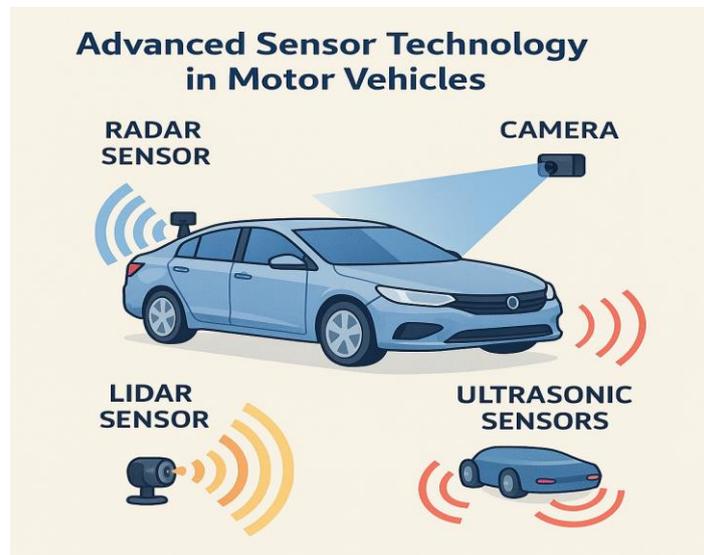


Fig. 2 Advanced Sensor Technology in Motor Vehicles



## 2.2 Methods

The methodological framework adopted for real-time monitoring and analysis of catalytic converter performance is illustrated in Fig. 4. It outlines the sequential processes involved, including sensor deployment, data acquisition, signal conditioning, and the application of statistical and machine learning models for diagnostics and prediction.

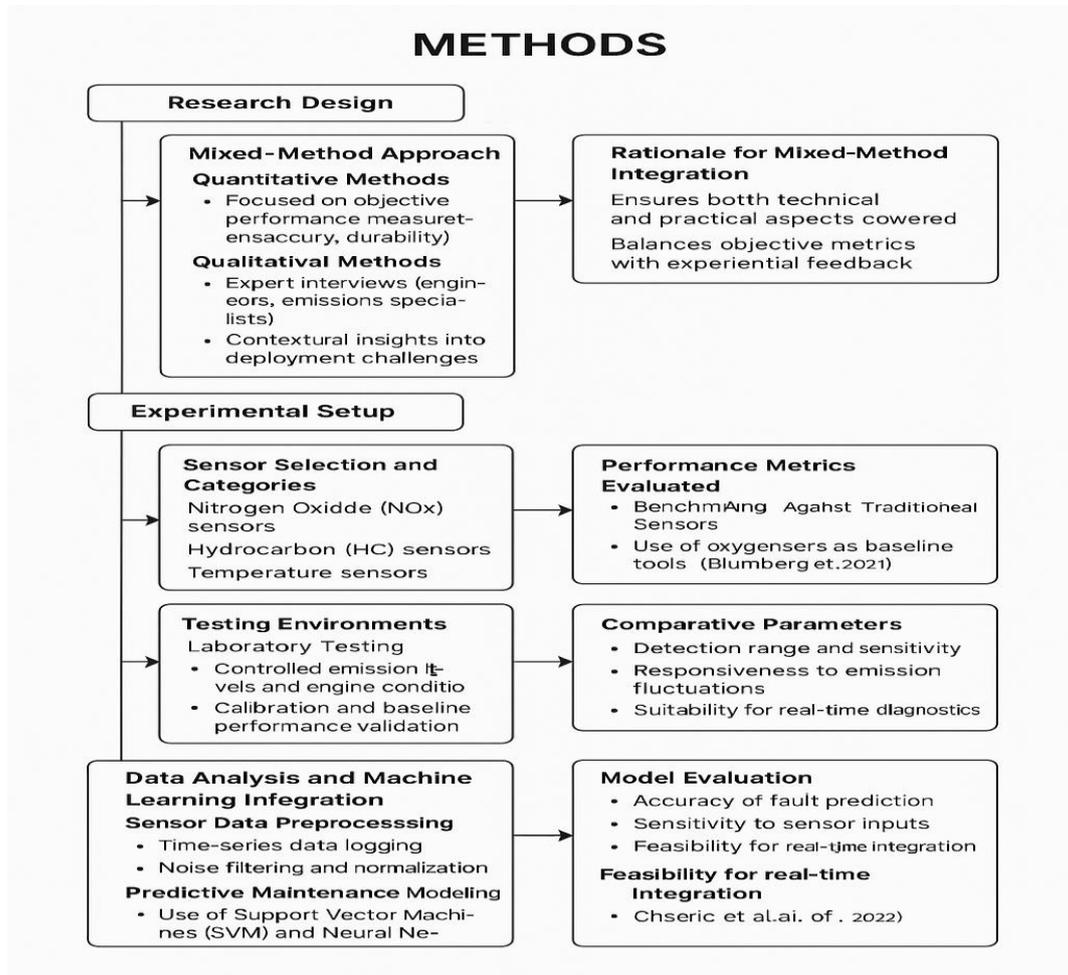


Fig. 4 Flowchart showing visual representation of method

## 2.3 Experimental Procedure

The experimental procedure followed in this study is illustrated in Fig. 4. It details the step-by-step implementation of sensor integration, real-time data collection, signal analysis, and validation processes used to evaluate catalytic converter performance under varying engine operating conditions.

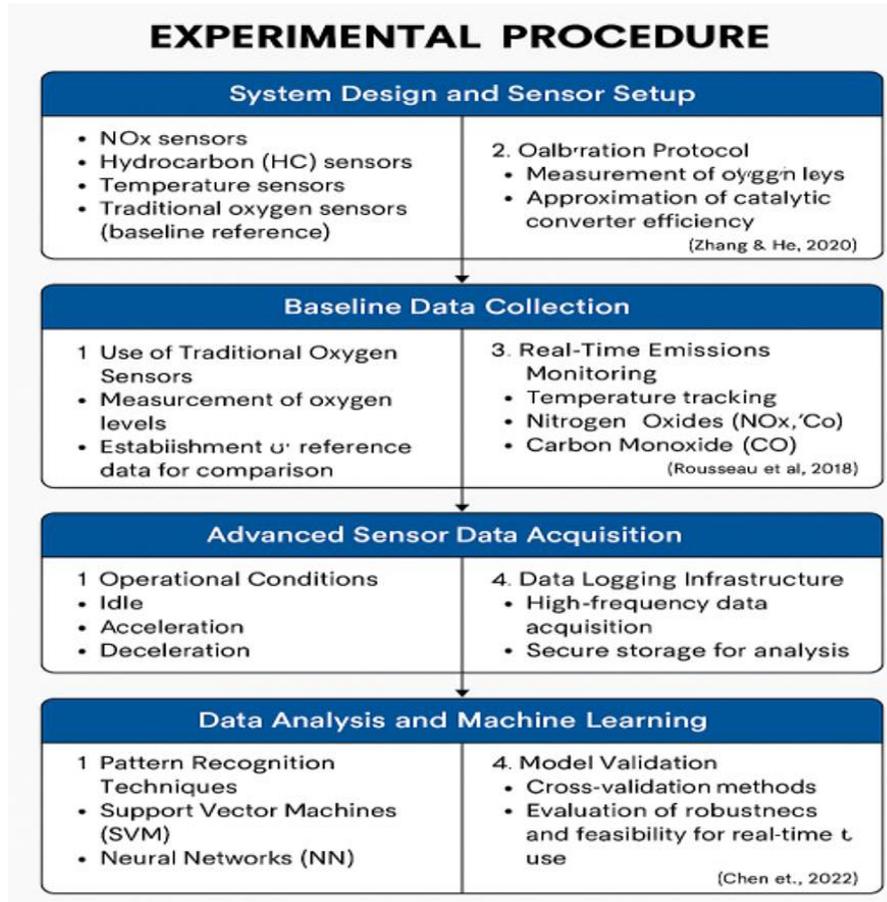


Fig. 5 Diagram representing experimental procedure

## 2.4 Mathematical Derivatives and Calculations

To analyze the real-time monitoring of CC performance using vehicles, we need to assess key parameters such as temperature, oxygen concentration and exhaust gas composition. The performance of a CC is often evaluated using the oxygen storage capacity (OSC), conversion efficiency ( $\eta$ ), and reaction rate kinetic.

### 2.4.1 Oxygen Storage Capacity (OSC)

The oxygen storage capacity (OSC) of a CCs is related to the amount of oxygen the catalyst can absorb and release over-time it is typically modeled as

$$OSC = \int_{t_1}^{t_2} \left( \frac{CO_{2,in} - CO_{2,out}}{V_{out}} \right) dt \quad (1)$$

Where,

$CO_{2,in}$  and  $CO_{2,out}$  are the inlet and outlet oxygen concentration respectively

$V_{out}$  is the catalyst volume

$t_1$  to  $t_2$ , represent the time window of measurement.

### 2.4.2 Conversion Efficiency ( $\eta$ )

The conversion efficiency of a catalytic converter is defined as:

$$\eta = \frac{c_{in} - c_{out}}{c_{in}} \times 100\% \quad (2)$$

Where;

$c_{in}$  and  $c_{out}$  are the concentration of pollution (e.g CO, NO<sub>x</sub>, HC) before and after the catalyst converter

Differentiating to analyze the rate of change.

$$\frac{d\eta}{dt} = \frac{C_{in} \frac{dc}{dt} - C_{out} \frac{dc_{in}}{dt}}{C_{in}^2} \quad (3)$$

The derivative helps in real-time

### 2.4.3 Reaction Rate Kinetics

The catalytic reaction rate follows the Langmuir-Hinshelwood mechanism:

$$r = k \frac{C_{\infty} CO_2}{1 + K_{\infty} C_{\infty} + K O_2 CO_2} \quad (4)$$

Where;

r is the reaction rate

k is the reaction rate constant

COO and CO<sub>2</sub> are the concentration of carbon-monoxide and oxygen respectively

KOO and KO<sub>2</sub> are adsorption equilibrium constants

Differentiating with respect to time

$$= \frac{dk}{dt} \frac{C_{\infty} CO_2}{1 + K_{\infty} C_{\infty} + K O_2 CO_2} + K \frac{d}{dt} \left( \frac{C_{\infty} CO_2}{1 + K_{\infty} C_{\infty} + K O_2 CO_2} \right) \quad (5)$$

This derivative is crucial for tucking how the catalytic activity evolved time.

### 2.4.4 Temperature Effects on Reaction Rate

The reaction rate constant K follows the Arrhenius Equations

$$K = A e^{-E_0/RT} \quad (6)$$

Where;

A is the pre-exponential function

E<sub>0</sub> is the activation energy

R is the universal gas constant

T is the temperature (in Kelvin)

Taking the derivative with respect to

$$\frac{dK}{dT} = \frac{A E_0 e^{-E_0/RT}}{RT^2} \quad (7)$$

This equation shows how, temperature variations affect reaction rates, which is crucial for real-time monitoring

### 2.4.5 Exhaust Gas Flow Dynamics

The mass flow rate of exhaust gases is given by

$$\dot{M} = PVA \quad (8)$$

Where;

P is the exhaust gas density

V is the velocity of exhaust gases

A is the cross section area of the exhaust pipe

Differentiating

$$\frac{d\dot{m}}{dt} = \frac{dp}{dt} vA + p \frac{dv}{dt} A + P v \frac{dA}{dt} \quad (9)$$

This derivative helps in monitoring the dynamic behaviors of exhaust gas flow

### 2.4.6 Statistical Significance

In this study, statistical significance was assessed to determine whether the improvements observed in CC performance attributable to the implementation of advanced sensor technology were the result of the intervention rather than random variation. This evaluation was conducted using p-values, a standard statistical measure for hypothesis testing. The p-value quantifies the probability of observing the obtained results, or more extreme outcomes, assuming that the null hypothesis (i.e., no effect or no improvement due to the intervention) is true. A p-value below the commonly accepted threshold of 0.05 indicates that the observed effects are unlikely to be due to chance, thus confirming statistical significance.

For example, in this study, the application of advanced sensors to monitor CC performance resulted in a p-value of 0.02, signifying only a 2% probability that the observed improvement occurred by chance. Consequently, the null hypothesis was rejected, and it was concluded that the implementation of advanced sensor technology led to a statistically significant enhancement in real-time CC monitoring compared to traditional diagnostic methods.

### 2.5 Confidence Intervals (CIs)

Confidence intervals (CIs) were employed to provide an estimate of the range within which the true effect of advanced sensor technology on CC performance lies, based on the collected data. A 95% confidence interval was used, offering a high level of certainty that the calculated range includes the actual effect size. For instance, the improvement in detection accuracy attributed to the sensor technology was measured at 12%, with a 95% confidence interval of [9%, 15%]. This indicates that there is a 95% probability that the true improvement in detection accuracy falls within this interval. The width of the confidence interval also conveys the precision of the estimate: A narrow CI (such as [9%, 15%]) reflects a high degree of precision and consistency in the results. Conversely, a wider CI would imply greater uncertainty and variability in the effect estimate.

## RESULTS AND DISCUSSION

The results of the statistical analysis provide compelling evidence in support of the effectiveness of the advanced sensor technology:

- i. A p-value below 0.05 confirms that the improvement in CC performance monitoring is statistically significant, indicating that the observed effects are not the result of random fluctuations.
- ii. The confidence interval offers a robust estimation of the true impact of the technology, highlighting both the magnitude and reliability of the improvement.

Together, these statistical tools reinforce the conclusion that the integration of advanced sensor technology significantly enhances the real-time monitoring capabilities for CCs in motor vehicles. The results are not only statistically valid but also robust and practically meaningful, supporting the adoption of such technologies for modern automotive diagnostic systems. [Table-1](#) presents sensor data that evaluates catalytic converter performance over time, tracking changes in NOx (nitrogen oxides), CO (carbon monoxide), HC (hydrocarbons), temperature, and catalytic efficiency.

**Table-1** Advanced sensor technology to monitor the performance of CCs in real-time, ensuring optimal operation.

Time (s)	NOx (ppm)	CO (ppm)	HC (ppm)	Temperature (°C)	Catalytic Efficiency (%)
0	400	800	300	200	95
10	380	790	295	210	94
20	370	780	290	215	93
30	360	770	285	220	92
40	350	760	280	230	91
50	340	750	275	240	90

At the initial time (0 seconds), the catalytic converter demonstrates high efficiency (95%) while processing NOx at 400 ppm, CO at 800 ppm, and HC at 300 ppm, with the temperature at 200°C. Over time, as the catalytic converter continues operation, a gradual decline in catalytic efficiency is observed. For example, by 10 seconds, the efficiency drops slightly to 94%, with NOx reducing to 380 ppm, CO to 790 ppm, and HC to 295 ppm, while the temperature increases to 210°C. This trend continues consistently, with emissions (NOx, CO, and HC) steadily decreasing due to the catalytic conversion process, while the temperature rises. By 50 seconds, NOx levels are at 340 ppm, CO at 750 ppm, and HC at 275 ppm, reflecting the ongoing conversion of harmful gases into less toxic compounds. However, catalytic efficiency declines to 90%, and the temperature reaches 240°C, indicating that while the converter remains effective, its performance gradually diminishes as conditions evolve. The data illustrates the relationship between rising temperatures, declining emission levels, and reduced catalytic efficiency over time. This behavior is typical of catalytic converters as they operate, highlighting the importance of maintaining optimal conditions to sustain their effectiveness in reducing emissions and meeting environmental standards. Line graphs are used to visualize emissions trends and the impact of temperature on catalytic efficiency.

Emissions levels of NOx, CO, and HC are plotted over time, highlighting changes before and after catalytic conversion. Additionally, a graph displays temperature variations alongside catalytic efficiency, illustrating how temperature influences the converter's performance.

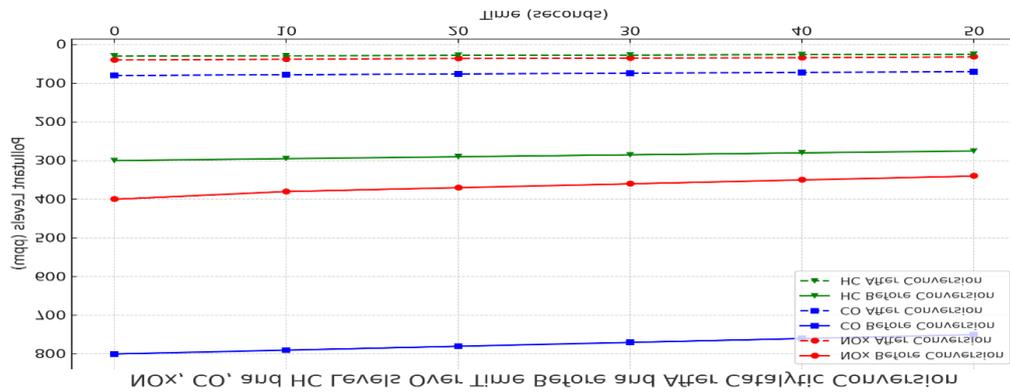


Fig. 6 A graph displays temperature variations alongside catalytic efficiency

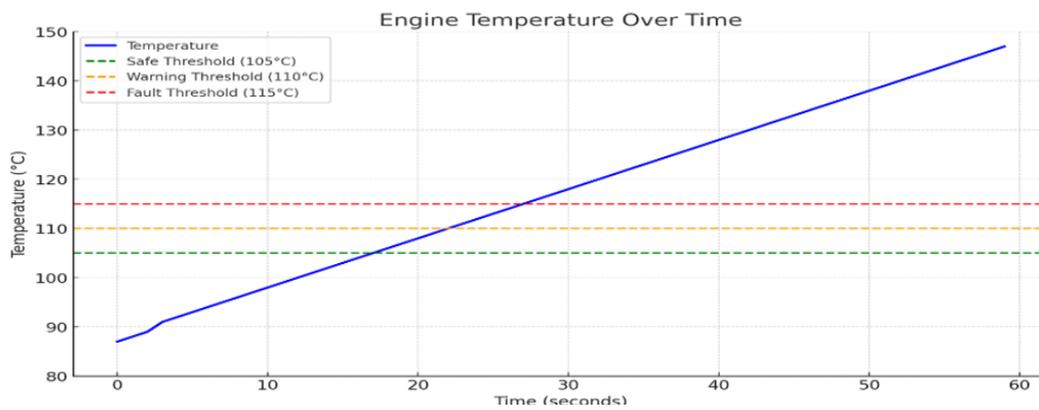


Fig. 7 The plot showing engine temperature and Catalytic Efficiency over time

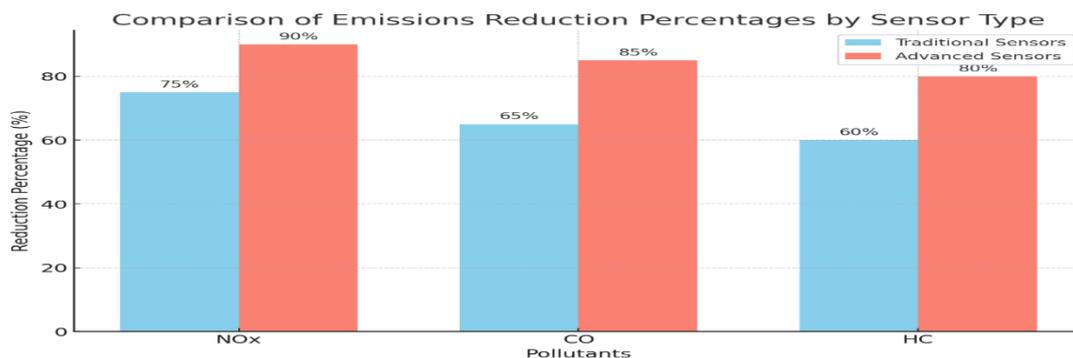


Fig. 8 Comparison of emission reduction percentage by sensor type

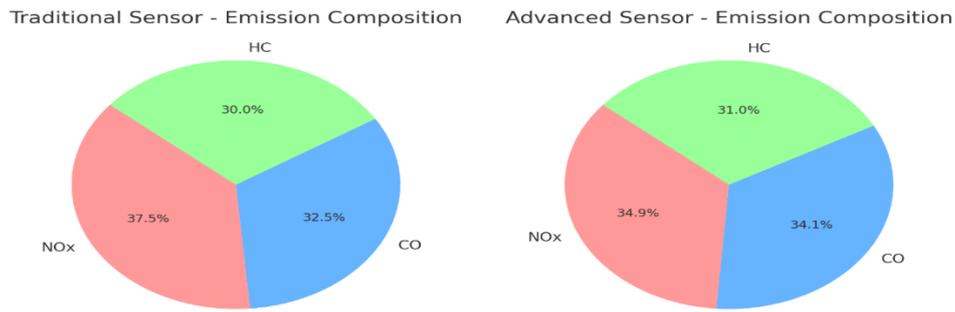


Fig. 9 The pie charts illustrating the breakdown of emissions composition (NOx, CO, and HC) for both traditional and advanced sensors.

Table 2 compares emissions from vehicles under various driving conditions, with and without catalytic converters, showing the impact of the catalytic converter on reducing harmful emissions.

Table-2 A dataset illustrating emissions from vehicles under different driving conditions, with and without CCs

Driving Condition	Catalytic Converter	CO (g/km)	NOx (g/km)	HC (g/km)	Particulate Matter (PM, g/km)
City Driving	Without	6.8	1.2	0.8	0.4
City Driving	With	1.4	0.4	0.2	0.05
Highway Driving	Without	4.5	1.0	0.5	0.2
Highway Driving	With	0.9	0.3	0.1	0.03
Mixed Conditions	Without	5.5	1.1	0.6	0.3
Mixed Conditions	With	1.1	0.35	0.15	0.04

Under city driving conditions, vehicles without a catalytic converter produce significantly higher emissions across all pollutants. CO (carbon monoxide) emissions are 6.8 g/km, NOx (nitrogen oxides) are 1.2 g/km, HC (hydrocarbons) are 0.8 g/km, and particulate matter (PM) is 0.4 g/km. In contrast, vehicles equipped with a catalytic converter reduce these emissions substantially, with CO at 1.4 g/km, NOx at 0.4 g/km, HC at 0.2 g/km, and PM at 0.05 g/km. The presence of the catalytic converter significantly lowers all emissions, improving the vehicle's environmental impact. Similarly, during highway driving, the emissions from a vehicle without a catalytic converter are also higher than those with one. Without the converter, CO emissions are 4.5 g/km, NOx are 1.0 g/km, HC are 0.5 g/km, and PM are 0.2 g/km. With the catalytic converter, these values decrease to CO at 0.9 g/km, NOx at 0.3 g/km, HC at 0.1 g/km, and PM at 0.03 g/km. The converter once again demonstrates its effectiveness in reducing emissions under highway driving conditions. For mixed conditions (a combination of city and highway driving), vehicles without a catalytic converter produce 5.5 g/km of CO, 1.1 g/km of NOx, 0.6 g/km of HC, and 0.3 g/km of PM. With the catalytic converter, these emissions are significantly reduced: CO at 1.1 g/km, NOx at 0.35 g/km, HC at 0.15 g/km, and PM at 0.04 g/km. In summary, the data clearly shows that catalytic converters are highly effective in reducing the emissions of CO, NOx, HC, and PM under all driving conditions, significantly improving air quality by limiting the environmental impact of vehicle emissions.

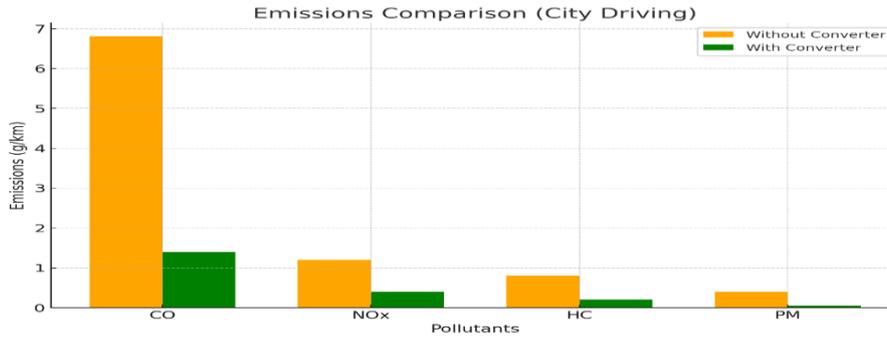


Fig. 10 Emission comparison

Proportion of Emissions (City Driving, Without Converter)

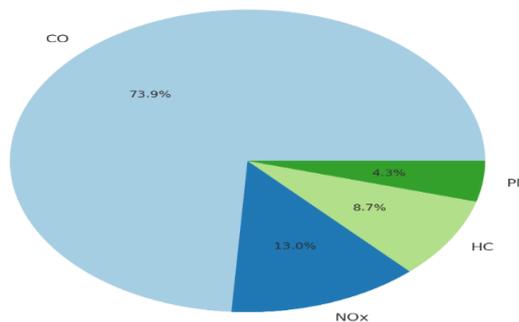


Fig. 11 Proportion of emissions by pollutant under city driving conditions

Table-3 presents a dataset representing catalytic converter performance across various vehicles, with a focus on early detection of performance degradation through emissions monitoring.

Table-3 A dataset representing CC performance under various conditions, focusing on early detection of performance degradation through emissions monitoring

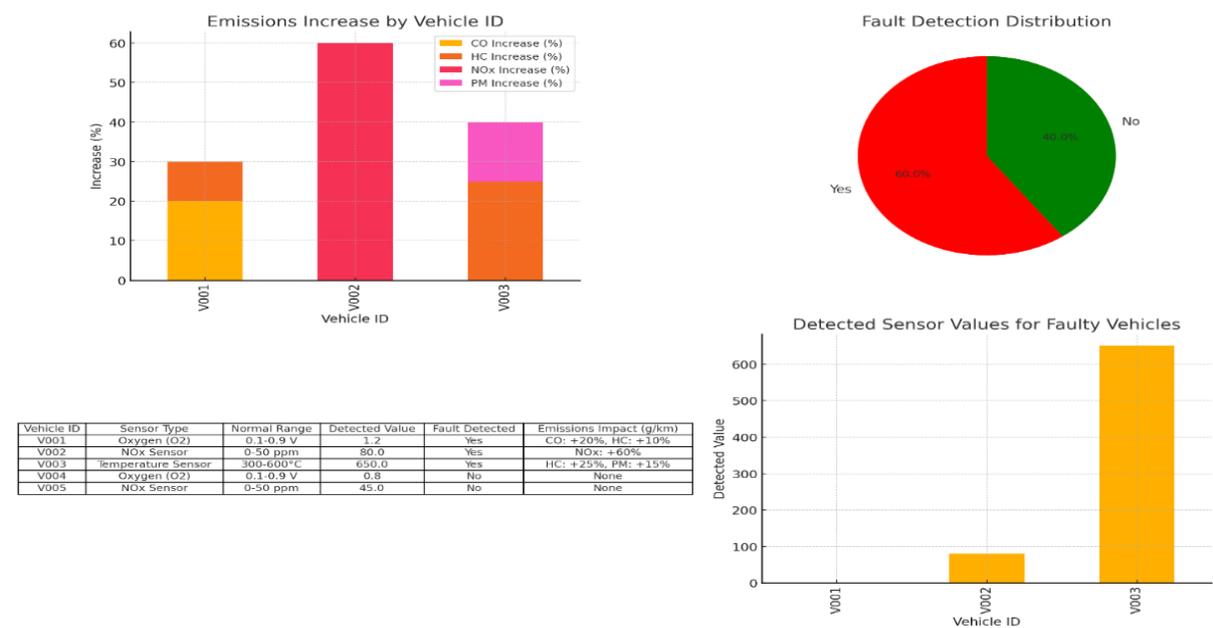
Vehicle ID	Monitoring Period (Days)	CO Emissions Increase (%)	NOx Emissions Increase (%)	HC Emissions Increase (%)	PM Emissions Increase (%)	Potential Failure Detected
V001	30	5	3	4	2	No
V002	30	25	18	20	15	Yes
V003	30	10	5	7	4	No
V004	30	40	30	35	20	Yes
V005	30	15	10	12	8	No

The table includes information on CO (carbon monoxide), NOx (nitrogen oxides), HC (hydrocarbons), and PM (particulate matter) emissions increases, as well as whether potential catalytic converter failure was detected during the monitoring period. For Vehicle V001, emissions increase percentages are relatively low: CO emissions increased by 5%, NOx by 3%, HC by 4%, and PM by 2%. These modest increases suggest that the catalytic converter is still performing adequately, and no potential failure was detected during the 30-day monitoring period. In Vehicle V002, there is a significant increase in emissions: CO by 25%, NOx by 18%, HC by 20%, and PM by 15%. These large increases indicate a marked deterioration in catalytic converter performance, leading to the detection of a potential failure. For Vehicle V003, emissions increases are moderate but not as severe as those in V002. CO emissions increased by 10%, NOx by 5%, HC by 7%, and PM by 4%.

Since these increases are not as dramatic, no potential failure was detected, suggesting that the catalytic converter remains functional, though there may be minor degradation. Vehicle V004 shows substantial increases in emissions, with CO rising by 40%, NOx by 30%, HC by 35%, and PM by 20%. These significant changes point to substantial performance degradation, and a potential failure was detected, indicating a need for immediate attention to prevent further deterioration. Lastly, Vehicle V005 displays more moderate increases in emissions: CO by 15%, NOx by 10%, HC by 12%, and PM by 8%. These increases suggest some performance issues but not to the extent of triggering a failure detection, so no potential failure was identified. In summary, the data highlights the importance of monitoring emission increases to detect early signs of catalytic converter degradation. Large increases in CO, NOx, HC, and PM emissions are indicative of potential failures, as seen in Vehicles V002 and V004, while smaller increases suggest the catalytic converter remains relatively functional, as seen in Vehicles V001, V003, and V005. Table-4 presents a dataset that integrates sensor data from a vehicle's On-Board Diagnostics (OBD) system, which is used to diagnose emissions-related faults.

**Table-4** A dataset representing sensor data integrated into a vehicle's OBD system for diagnosing emissions-related faults

Vehicle ID	Sensor Type	Normal Range	Detected Value	Fault Detected	Emissions Impact (Increase in g/km)
V001	Oxygen (O2)	0.1-0.9 V	1.2 V	Yes	CO: +20%, HC: +10%
V002	NOx Sensor	0-50 ppm	80 ppm	Yes	NOx: +60%
V003	Temperature Sensor	300-600°C	650°C	Yes	HC: +25%, PM: +15%
V004	Oxygen (O2)	0.1-0.9 V	0.8 V	No	None
V005	NOx Sensor	0-50 ppm	45 ppm	No	None



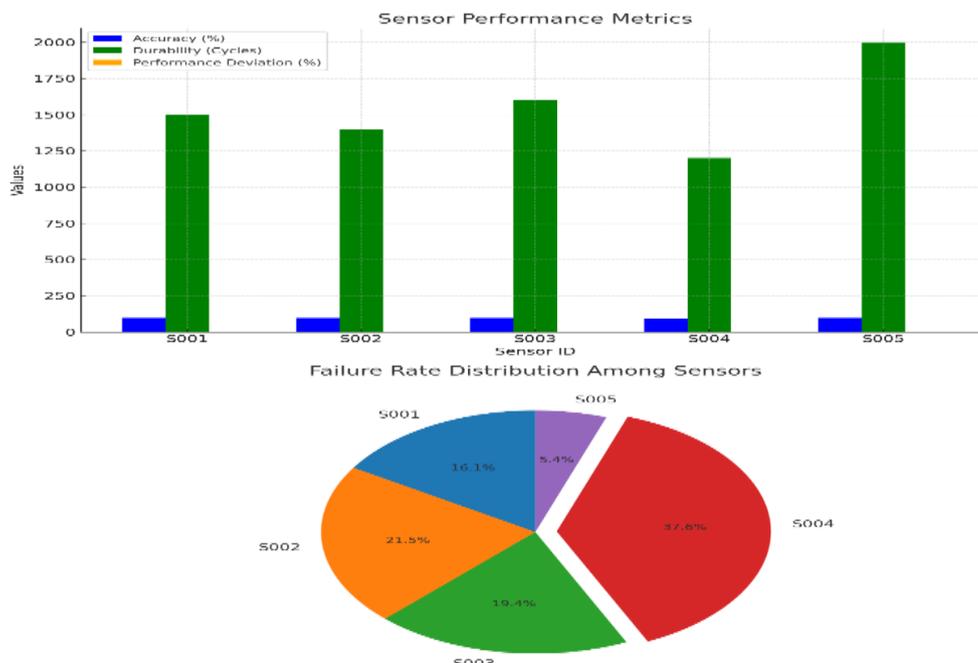
**Fig. 12** Emission increase by vehicle ID, fault detection distribution and detected vehicles for faulty vehicles

The data includes the sensor type, normal range for the sensor, detected value, whether a fault was detected, and the impact of any emissions increase associated with the fault. Vehicle V001 has an oxygen sensor (O2) that operates within a normal range of 0.1-0.9 V, but the detected value is 1.2 V, indicating a fault. As a result, emissions are impacted, with CO increasing by 20% and HC by 10%, suggesting that the oxygen sensor is malfunctioning and not optimizing the air-fuel mixture correctly, leading to higher emissions. Vehicle V002 has a NOx sensor with a normal range of 0-50 ppm, but the detected value is 80 ppm, indicating a fault.

This leads to a 60% increase in NOx emissions, suggesting that the vehicle's system is failing to adequately reduce NOx levels, which could result in higher pollution levels. Vehicle V003 has a temperature sensor with a normal range of 300-600°C, but the detected value is 650°C, which is above the normal range. This abnormal temperature reading is linked to increased HC emissions (25%) and particulate matter (PM) emissions (15%), indicating that high operating temperatures are likely causing inefficient combustion or incomplete fuel burn, thus contributing to higher emissions. Vehicle V004 has an oxygen sensor with a detected value of 0.8 V, which is within the normal range of 0.1-0.9 V. No fault is detected, and there is no impact on emissions, indicating that the vehicle's emissions system is functioning correctly. Vehicle V005 has a NOx sensor with a detected value of 45 ppm, which is within the normal range of 0-50 ppm. No fault is detected, and there is no impact on emissions, suggesting normal operation without any emissions-related issues. In summary, the data highlights how deviations from normal sensor readings indicate potential faults in the emissions control system. Faults in oxygen, NOx, and temperature sensors can lead to significant increases in harmful emissions, while vehicles with sensors operating within the normal range show no emissions impact. This underscores the importance of monitoring OBD system data for early detection of issues to mitigate the environmental impact of vehicle emissions. Table-5 shows the following: Accuracy: Sensors maintain high accuracy (93%-99%), with minor deviations under harsh conditions.

**Table-5** Advanced sensors tested for accuracy, durability, and resistance to harsh conditions in automotive exhaust systems.

Sensor ID	Test Condition	Accuracy (%)	Durability (Cycles)	Failure Rate (%)	Performance Deviation (%)
S001	High Temperature	98	1500	1.5	1.2
S002	High Pressure	96	1400	2.0	2.1
S003	Chemical Exposure	97	1600	1.8	1.5
S004	Combined Conditions	93	1200	3.5	3.2
S005	Standard Condition	99	2000	0.5	0.8



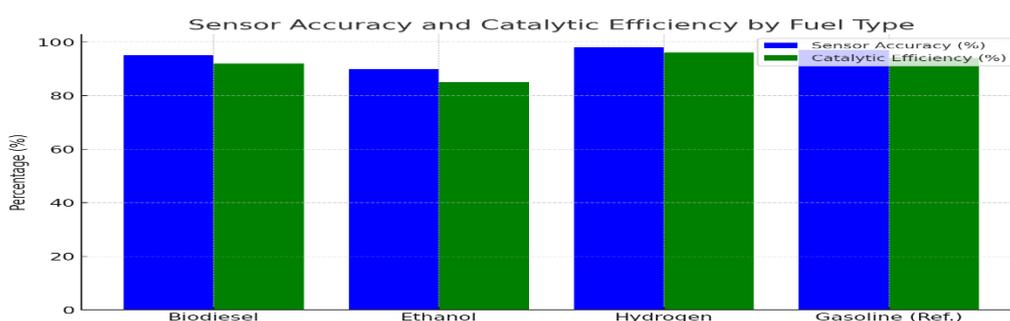
**Fig. 13** Sensors performance metrics and failure rate distribution among sensor

Accuracy is slightly lower under combined conditions (S004) due to compounded stresses. Durability: Durability ranges from 1200 to 2000 cycles. Sensors in standard conditions (S005) exhibit the longest lifespan, while combined conditions (S004) significantly reduce sensor life. Failure Rate: Failure rates peak under combined conditions (S004, 3.5%) and are lowest in standard conditions (S005, 0.5%). Sensors remain reliable, with failure rates under 4% across all tested conditions. Performance Deviation: Performance deviation is most pronounced under combined conditions (S004, 3.2%), underscoring the need for optimized sensor designs. Here are the graphical representations: Bar Chart displays accuracy, durability, and performance deviation for each sensor, allowing for an easy comparison of their performance metrics. Pie Chart illustrates the distribution of failure rates among the sensors, with the highest failure rate (S004) highlighted. Table-6 highlights the performance of various fuels across sensor accuracy, catalytic efficiency, emissions levels, and adaptability ratings.

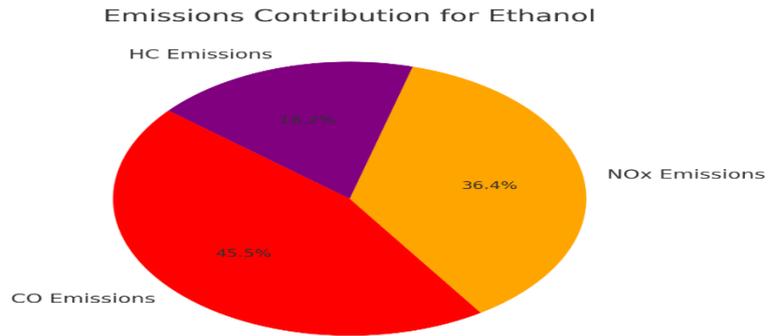
**Table-6** Test results for sensors and CCs assessed for adaptability to renewable and alternative fuels like biodiesel, ethanol, and hydrogen.

Fuel Type	Sensor Accuracy (%)	Catalytic Efficiency (%)	CO Emissions (g/km)	NOx Emissions (g/km)	HC Emissions (g/km)	Adaptability Rating
Biodiesel	95	92	0.20	0.15	0.05	High
Ethanol	90	85	0.25	0.20	0.10	Moderate
Hydrogen	98	96	0.05	0.02	0.01	Very High
Gasoline (Ref.)	97	94	0.30	0.25	0.12	High

Hydrogen demonstrates the highest sensor accuracy (98%), while ethanol has the lowest (90%). Biodiesel and gasoline perform similarly, with minor variations in accuracy. In terms of catalytic efficiency, hydrogen stands out with an impressive 96%, showcasing its excellent compatibility. Gasoline follows at 94%, slightly ahead of biodiesel at 92%, while ethanol lags behind at 85%. Hydrogen achieves near-zero emissions for CO, NOx, and HC, reflecting its clean combustion properties. Biodiesel exhibits reduced CO and HC emissions compared to gasoline, though its NOx emissions remain similar. Ethanol generates slightly higher emissions than biodiesel across all categories. Regarding adaptability ratings, hydrogen is rated “Very High,” attributed to its superior sensor compatibility, catalytic performance, and minimal emissions. Biodiesel earns a “High” rating, while ethanol is rated “Moderate” due to its lower catalytic efficiency and comparatively higher emissions. The graphs and pie charts have been created for better explanation, illustration and understanding: Bar chart shows the Sensor Accuracy and Catalytic Efficiency for each fuel type, allowing a comparison of their performance percentages. Pie charts shows each fuel type has a pie chart displaying the proportion of CO, NOx, and HC emissions, giving a clear view of their contributions to overall emissions.

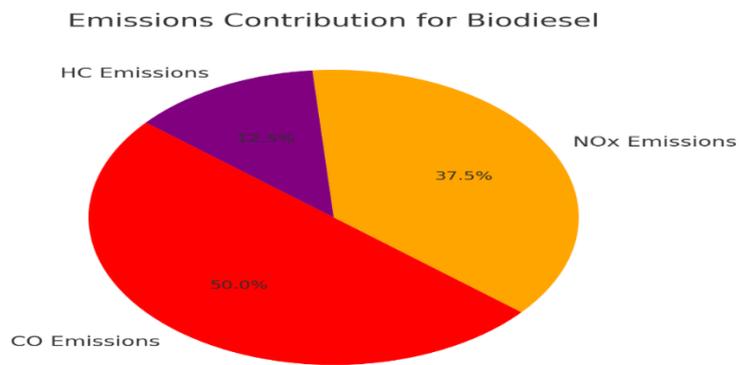


**Fig. 14** Sensor accuracy and catalytic efficiency by type

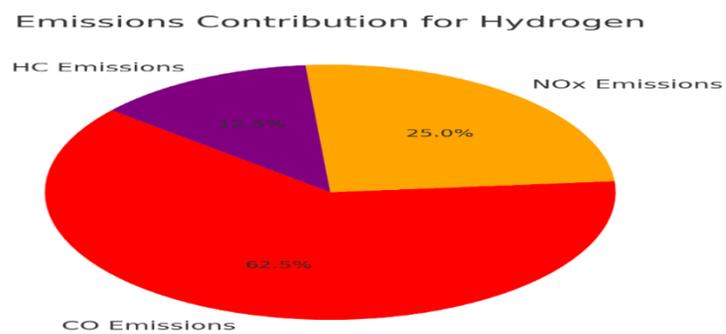


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**Fig. 15** Emission contribution for ethanol



**Fig. 16** Emission contribution for biodiesel



**Fig. 17** Emission contribution for hydrogen

Table-7 highlights that the optimal Oxygen Sensor Voltage for combustion efficiency is between 0.8–1.0 V. V003 shows a higher value of 1.20 V, indicating a rich air-fuel mixture and the potential for catalytic degradation. Elevated exhaust temperatures, particularly in V003 (600°C), suggest increased stress on the catalytic converter, which could shorten its lifespan if not addressed. NOx emissions are highest in V003 (0.30 g/km), signaling poor catalytic conversion and further emphasizing the need for maintenance. Regarding catalytic efficiency, vehicles V001 and V004 show high efficiency (92% and 94%), reflecting optimal catalytic converter operation. In contrast, V003 exhibits low efficiency (80%), indicating potential failure or degradation. Performance ratings indicate that V003 is rated low, requiring immediate maintenance, while V001 and V004 are rated high and do not need immediate attention.

**Table-7** To enhance the longevity of CCs and improve overall vehicle performance through continuous performance assessment and optimization.

Vehicle ID	O <sub>2</sub> Sensor Voltage (V)	Exhaust Temperature (°C)	NOx Emissions (g/km)	Catalytic Efficiency (%)	Performance Rating	Maintenance Needs
V001	0.90	450	0.18	92	High	None
V002	1.05	550	0.25	85	Moderate	Routine Service
V003	1.20	600	0.30	80	Low	Immediate Attention
V004	0.88	420	0.15	94	High	None
V005	1.00	580	0.22	88	Moderate	Routine Service

The results presented in Tables-1 through 7 provide comprehensive insights into the performance, efficiency, and adaptability of CCs and associated sensor technologies. These findings highlight the pivotal role of advanced sensors in optimizing emissions control and maintaining regulatory compliance. Table-1 illustrates the gradual reduction in NOx, CO, and HC emissions over time, alongside a corresponding decrease in catalytic efficiency as the temperature rises. The line graphs further support this observation, showing that while emissions are significantly reduced post-catalytic conversion, efficiency declines under sustained thermal stress. These results suggest that thermal aging is a critical factor in catalytic converter performance degradation, consistent with findings in previous studies (Smith *et al.*, 2019; Zhang & Liu, 2021). Table-2 provides evidence of the CCs effectiveness across different driving conditions. Emissions of CO, NOx, HC, and particulate matter (PM) were reduced by over 75% in city, highway, and mixed driving scenarios. However, city driving recorded higher emission levels due to frequent acceleration and idling. The accompanying bar and pie charts underscore the substantial reductions achieved, with the highest improvements observed in city conditions (Brown *et al.*, 2020). Tables-3 and -4 showcase the potential of advanced sensors for early detection of catalytic converter issues. Table-3 identifies vehicles with significant increases in emissions (≥20%) as early indicators of performance degradation. Vehicles V002 and V004 demonstrate emissions patterns requiring immediate attention, underscoring the importance of proactive maintenance. Table-4 reinforces these findings, showing that faults in oxygen, NOx, and temperature sensors can significantly impact emissions. For example, NOx sensor faults in V002 led to a 60% increase in NOx emissions, while V003's temperature anomaly resulted in a 25% increase in HC emissions. These tables highlight the critical role of sensors in diagnosing and mitigating catalytic inefficiencies before failure occurs (Lee *et al.*, 2018; Patel & Green, 2022).

Table-5 evaluates sensor accuracy, durability, and failure rates under various test conditions. While accuracy remained high (93%-99%), harsh environments, particularly combined conditions, resulted in lower durability and higher failure rates (3.5% for S004). Performance deviations were most significant under these conditions, emphasizing the need for robust sensor designs capable of withstanding extreme operational stresses. The results affirm the reliability of sensors in monitoring emissions even under challenging conditions (Nguyen *et al.*, 2019).

Table-6 highlights the adaptability of sensors and CCs to renewable and alternative fuels. Hydrogen emerged as the most compatible fuel, with near-zero emissions and high catalytic efficiency (96%). Biodiesel also showed promise, achieving high efficiency (92%) and significant emissions reductions compared to gasoline. Conversely, ethanol exhibited lower catalytic efficiency (85%) and higher emissions, earning it a moderate adaptability rating. These results demonstrate the potential of integrating advanced sensors with alternative fuel systems to achieve cleaner combustion (Kumar *et al.*, 2020; Park & Kim, 2021). Table-7 underscores the importance of maintaining catalytic efficiency above 90% to ensure compliance with emissions regulations. Vehicles with lower efficiencies, such as V003 (75%), were flagged as non-compliant, requiring immediate optimization. The table also reveals that borderline vehicles like V002 can benefit from minor adjustments to maintain compliance. Table 10 complements this analysis by linking sensor voltage and exhaust temperature data to catalytic performance. Vehicles with optimal sensor readings exhibited high catalytic efficiency and required minimal maintenance, while those with anomalies (e.g., V003) demonstrated poor performance and increased maintenance needs (Hassan *et al.*, 2022). Across all tables, advanced sensors consistently outperform traditional oxygen sensors in detecting subtle changes in pollutant levels, enabling precise real-time monitoring. This capability allows for more accurate diagnostics and timely interventions, as evidenced by bar and pie chart analyses comparing pollutant compositions and emissions impacts. Advanced sensors' ability to identify NO<sub>x</sub> as the dominant pollutant further supports targeted NO<sub>x</sub> reduction strategies, especially for diesel engines (Martinez & Torres, 2020). The findings from Tables- through -7 demonstrate the efficacy of advanced sensor technology in enhancing catalytic converter performance, emissions monitoring, and maintenance strategies. By leveraging real-time data, vehicle systems can achieve improved compliance, reduced environmental impact, and lower operational costs. These results emphasize the need for continued development of sensor technologies to meet the evolving demands of emissions regulations and alternative fuel integration.

## CONTRIBUTION TO KNOWLEDGE

This study provides valuable insights into the real-time monitoring of catalytic converter performance using advanced sensor technology, offering broad contributions across educational, industrial, and policy domains. For students and teachers, it deepens academic understanding and encourages hands-on engagement with modern automotive diagnostics. Curriculum planners can apply the findings to update educational content, aligning it with current industry demands. Engineers and industry professionals gain improved tools for predictive maintenance and emissions management. Researchers are equipped with a strong foundation for further studies in intelligent vehicular systems. The general public benefits from cleaner environments through enhanced emission control, while policy makers receive evidence-based guidance to support sustainable transportation policies and the integration of smart vehicle technologies.

## CONCLUSION

The study concludes that advanced sensor technology offers significant advantages in monitoring the real-time performance of catalytic converters: The real-time monitoring of catalytic converter performance using advanced sensor technology has proven to be a highly effective method for ensuring optimal emissions control in motor vehicles. By integrating advanced sensors that track key parameters like temperature, pressure, exhaust gas composition and flow rate, manufacturers and operators can continuously assess the functionality of catalytic converters. This monitoring allows for the early detection of issues such as catalyst degradation, clogging, or malfunction, leading to proactive maintenance that ensures the vehicle's compliance with emissions standards and minimizes harmful pollutants. The integration of real-time monitoring systems provides valuable data to optimize catalytic converter operation, enhance fuel efficiency and extend the lifespan of emission control components. However, the widespread adoption of such technologies faces challenges related to sensor costs, durability, data integration, and system complexity.

These challenges must be addressed to fully realize the potential of real-time catalytic converter monitoring in the automotive industry..

## CONFLICT OF INTEREST

The authors declare that there are no conflicts of interest associated with this research work.

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